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NATIONAL AERONAUTICS  
AND SPACE ADMINISTRATION  
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NASA-15072 (June 2004)  
NASA  
Superseding NASA-15072  
(March 2003)  
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DIVISION 15 - MECHANICAL

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06/04

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SECTION 15072

VIBRATION ISOLATION FOR AIR CONDITIONING EQUIPMENT  
06/04

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NOTE: Delete, revise, or add to the text in this section to cover project requirements. Notes are for designer information and will not appear in the final specification.

This section covers vibration-isolation systems for air-conditioning equipment.

Provisions of the following specifications should be coordinated with equipment selection, specifications, and the drawings.

For equipment speeds under 250 revolutions per minute (rpm), special consideration is required.

This specification is arranged to be used in either of the following two ways:

The part entitled, "Vibration-Isolation Systems Application," and selected or rewritten text thereunder may be published as part of the bound specification. Drawing schedules shall include applicable data listed under Part 2.

Or, the part entitled, "Vibration Isolation-Systems Application," may be deleted when required applicable content is scheduled on the drawings.

Drawing schedules shall include the following data: equipment number; mass of inertia block if different from that specified or if not specified; minimum number of isolators for complex applications; lowest equipment rpm; impeller size; power; isolation provisions in the form of "C-CIB-1.75" which includes mounting, base, and minimum deflection in inches millimeter. This method is recommended in view of anticipated need to rewrite or supplement this basic specification to ensure suitability of provisions for specific project applications.

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## PART 1 GENERAL

### 1.1 REFERENCES

\*\*\*\*\*  
NOTE: The following references should not be manually edited except to add new references. References not used in the text will automatically be deleted from this section of the project specification.  
\*\*\*\*\*

The publications listed below form a part of this section to the extent referenced:

#### AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI S2.40	(1997; R 2001) Mechanical Vibration of Rotating and Reciprocating Machinery - Requirements for Measuring Vibration Severity
ANSI S3.29	(1996; R 2001) Evaluation of Human Exposure to Vibration in Buildings, Guide to

#### AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE-02	(1999) Handbook, HVAC Applications (IP Edition)
ASHRAE-05	(1999) Handbook, HVAC Applications (SI Edition)

#### NATIONAL ENVIRONMENTAL BALANCING BUREAU (NEBB)

NEBB Procedural Standards	(1994) Procedural Standards for Measuring Sound and Vibration
NEBB TABES	(1998) Procedural Standards for Testing, Adjusting and Balancing of Environmental Systems

### 1.2 GENERAL REQUIREMENTS

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NOTE: If Sections 15003, "General Mechanical Provisions" and 15050, "Basic Mechanical Materials and Methods," are not included in the project specification, applicable requirements therefrom should be inserted and the following paragraphs deleted. Vibration isolation considerations for systems other than A/C equipment should be addressed in each respective section.  
\*\*\*\*\*

Section 15003, "General Mechanical Provisions," applies to work specified in this section to the extent applicable.

Section 15050, "Basic Mechanical Materials and Methods," applies to work specified in this section to the extent applicable.

All vibration-control apparatus shall be the product of a single manufacturing source, where possible. Human exposure levels should be considered using ANSI S3.29 and NEBB Procedural Standards.

\*\*\*\*\*  
**NOTE: Select the following paragraphs if text under  
"Vibration-Isolation Systems Application" is deleted  
and required isolation provisions are scheduled on  
the drawings.**  
\*\*\*\*\*

Scheduled isolation mounting is in inches millimeter and is a minimum static deflection.

Spans referred to in Part 2, "Vibration-Isolation Systems Application," shall mean longest bay dimension.

Exact mounting sizes and number of isolators shall be determined by the isolator manufacturer based on equipment that will be installed. Equipment revolutions per minute (rpm) and spring deflections shall be checked to verify that resonance cannot occur.

Installation Drawings for vibration isolator systems shall include equipment and performance requirements.

Outline Drawings for vibration isolator systems shall indicate overall physical features, dimensions, ratings, service requirements, and weights of equipment.

Equipment and Performance Data for vibration isolator systems shall include equipment base design; inertia-block mass relative to support equipment weight; spring loads and free, operating, and solid heights of spring; spring diameters; nonmetallic isolator loading and deflection; disturbing frequency; natural frequency of mounts; deflection of working member; and anticipated amount of physical movement at the reference points.

### 1.3 SUBMITTALS

\*\*\*\*\*  
**NOTE: Review submittal description (SD) definitions  
in Section 01330, "Submittal Procedures," and edit  
the following list to reflect only the submittals  
required for the project. Submittals should be kept  
to the minimum required for adequate quality  
control. Include a columnar list of appropriate  
products and tests beneath each submittal  
description.**  
\*\*\*\*\*

The following shall be submitted in accordance with Section 01330, "Submittal Procedures," in sufficient detail to show full compliance with the specification:

SD-02 Shop Drawings

Installation Drawings and Outline Drawings shall be submitted in accordance with paragraph entitled, "General Requirements," of this section.

#### SD-03 Product Data

Equipment and Performance Data shall be submitted in accordance with paragraph entitled, "General Requirements," of this section.

Manufacturer's catalog data shall be submitted for the following items:

- Mountings
- Bases
- Isolators
- Floor-Mounted Piping
- Vertical Piping

#### SD-06 Test Reports

Test reports shall be submitted for deflection tests in accordance with the paragraph entitled, "Type of Vibration-Isolation Provisions," of this section. Reports shall include the following information:

- Type of Isolator
- Type of Base
- Allowable Deflection
- Measured Deflection

## PART 2 PRODUCTS

### 2.1 TYPE OF VIBRATION-ISOLATION PROVISIONS

\*\*\*\*\*  
**NOTE: Use only those standards as necessary.**  
\*\*\*\*\*

Design for vibration isolation using [NEBB TABES] [NEBB Procedural Standards] [ASHRAE-02, ASHRAE-05, Chapter 42,] as applicable to the following sections.

Test reports for deflection tests shall be submitted for each Type of Isolator and each Type of Base, and meet referenced standards contained within this section. Test reports shall also include Allowable Deflection and Measured Deflection also meeting referenced standards within this section.

#### 2.1.1 Materials

Rubber shall be natural rubber. Elastomer shall be chloroprene. Shore A durometer measurement of both materials shall range between 40 and 60.

Inorganic materials such as precompressed, high-density, fibrous glass encased in a resilient moisture-impervious membrane may be used in lieu of specified natural rubber and elastomers. Where this substitution is made, specified deflections shall be modified by the manufacturing source to accommodate physical characteristics of inorganic materials and to provide equal or better vibration isolation.

Weather-exposed metal vibration-isolator parts shall be corrosion protected. Springs shall be chloroprene coated.

#### 2.1.2 Mountings

Mountings shall be:

[Type A: Composite pad, with 0.25-inch 6.3 millimeter thick elastomer top and bottom layers, molded to contain a pattern with nonslip characteristics in all horizontal directions. Elastomer loading shall not exceed 40 pounds per square inch (psi) 275 kilopascal. Minimum overall thickness shall be 1 inch 25 millimeter. Maximum deflections up to 0.25-inch 6.3 millimeter are allowed.]

[Type B: Double [rubber-in-shear] [elastomer-in-shear] with molded-in steel reinforcement in top and bottom. Maximum deflections up to 0.50 inch 12.7 millimeter are allowed.]

[Type C: Free-standing laterally stable open-spring type for deflections over 0.50 inch 12.7 millimeter, with built-in bearing and leveling provisions, 0.25-inch 6.3 millimeter thick Type A base elastomer pads, and accessories. Outside diameter of each spring shall be equal to or greater than 0.9 times the operating height of the spring under rated load.]

[Type D: Partially housed type, containing one or more vertically restrained springs with at least 0.50 inch 12.7 millimeter clearance maintained around springs, with adjustable limit stops, 0.25-inch 6.3 millimeter thick Type A base elastomer pads, and accessories.]

[Type E: Pendulum-suspension configuration with free-standing stable spring with resilient horizontal and vertical restraints to allow maximum movements of 0.25 inch 6.3 millimeter in each direction, 0.25-inch 6.3 millimeter thick Type A base elastomer pads.]

[Type F: Combination [spring and rubber-in-shear] [elastomer-in-shear] steel framed for hanger-rod mounting. Minimum total static deflection shall be 1 inch 25 millimeter.]

\*\*\*\*\*

**NOTE: Use air springs where springs are not practical. Consider use where spring deflection exceeds 3.5 inches 89 millimeter. Mount equipment on type base with "outrigger" brackets. Detail dependable air supply and connection provisions including hose connections where necessary.**

**Servo-controlled air spring isolators with natural frequencies for most applications can be provided. System loads can range from 500 to 500,000 pounds 227 to 226,796 kilogram. Servo-mechanisms will maintain height of isolated mass within 0.005 inch 0.13 millimeter.**

\*\*\*\*\*

[Type G: Air spring with body constructed of reinforced elastomer specifically suitable for application environment. Air spring shall be selected to provide a natural frequency equal to 5 inches 127 millimeter of

deflection of conventional specified steel springs. Facilities shall be provided for dead-level adjustment and height-control of supported equipment.]

### 2.1.1.3 Bases

Bases shall be:

[Type U: Unit isolators without rails, structural-steel bases, or inertia blocks.]

[Type R: Rails, [connected] [disconnected] mill-rolled structural steel, of sufficient dimension to preclude deflection at midpoint of unsupported span in excess of 1/1,440th of the span between isolators, power transmission, component misalignment, and any overhung weight. Where Type R bases are specified and the equipment proposed requires additional base support, a Type S base shall be used.]

[Type S: Structural-steel bases common to a supported assembly, made from welded-joint mill-rolled structural steel with closed-perimeter configuration, isolators attached to outrigger supports.]

Height of steel members shall be sufficient to provide stiffness required to maintain equipment manufacturer's recommended alignment and duty efficiency of power-transmission components. Height of steel member shall not result in member deflection at midpoint of unsupported span of more than 1/1,440th of the span between isolators. Minimum height shall be 5 inches 127 millimeter.

\*\*\*\*\*

**NOTE: The following concrete inertia-block thickness and mass criteria are of necessity, general in scope and should be reviewed for each application and rewritten to reflect specific job conditions.**

Mass of inertia block may range from one to three times the weight of supported equipment. Usually a 1 to 1 ratio is satisfactory and 1-1/2 to 1 ratio is not unusual. It is very difficult to achieve an equal weight between equipment and inertia base on air-handling units, especially where they may be large size.

Due to more complex forming and isolator construction required, blocks with recessed isolator-mounting provisions are more expensive and should be specified only to eliminate hazard to personnel.

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[Type CIB: Concrete inertia blocks shall be common to the entire assembly, shall have welded-joint construction, mill-rolled structural-steel perimeters, welded-in No. 4 reinforcing bars 8 inches 200 millimeter on center each way near the bottom of the block, outrigger-isolator mounting provisions, anchor bolts, and shall be filled with 3,000 psi 20.68 Megapascal cured-strength concrete.]

Configuration of inertia bases shall be rectangular to accommodate

equipment supported.

Minimum thickness of inertia base, in addition to providing suitable mass, shall be sufficient to provide stiffness to maintain equipment manufacturer's recommended alignment and duty efficiency of power-transmission components. Minimum thickness shall be sufficient to result in base deflection at midpoint of unsupported span of not more than 1/1,440th of the span between isolators. Minimum thickness, the preceding requirements notwithstanding, shall be 8 percent of the longest base dimension.

\*\*\*\*\*  
NOTE: Pump bases should be as stiff as practical.  
12-inch 300 millimeter thick bases are common. To  
attain stiffness, mass to 1-1/2 times weight of  
assembly may be considered. Modify thickness in the  
following paragraph as required.  
\*\*\*\*\*

Pumps with flexible couplings shall have inertia bases not less than 8 inches 200 millimeter thick.

Minimum mass of concrete inertia block shall be equal in weight to supported equipment.

## 2.2 VIBRATION-ISOLATION SYSTEMS APPLICATION

Vibration isolation design per [NEBB TABES] [NEBB Procedural Standards] [ASHRAE-02, ASHRAE-05, Chapter 42,] [ANSI S2.40].

\*\*\*\*\*  
NOTE: The following empirical recommendations are  
based on floors 4 to 6 inches 102 to 152 millimeter  
thick and without subbase or "housekeeping" pad.  
Spring deflections may be reduced for floors which  
are 8 inches 200 millimeter thick. "Basement below  
grade" is considered as on "undisturbed earth." "On  
grade" is considered as on some fill.

Review "provisions" for each application.

Where isolator deflection is specified for inside locations and project equipment application is roof-mounted and weather-exposed; add 1/2 inch 13 millimeter to specific deflection, use Type D isolators and type U, R, or S bases.

Reciprocating compressor-condenser (rcc) criteria are for inside location, with water-cooled condenser integrally mounted.

Extreme care should be used in isolating field-erected cooling-tower mechanical-equipment supports. Too much mechanical-equipment support movement may reduce propeller to fan ring clearance, normally about 1/2 inch 13 millimeter, to 0. Type U isolators cannot be used on certain units because construction may be such that adequately spaced support points are not available. Recommendations



specified are for package units only. Review all structural-steel supports and vibration-isolation provisions with cooling-tower and vibration-isolator manufacturers for field-erected cooling towers with mountings to be applied as follows:

Type A under basin alone which may suffice in 50 percent of cases

Type D the under basin or structural-steel supports only, with deflections similar to those specified for package tower springs

Type E under mechanical-equipment supports with Type A under basin 3 to 4 inch 75 to 100 millimeter Type E deflection

Wherever practical, avoid putting pumps on vibration isolators.

Where deflections exceed 3.5 inches 90 millimeter, consider air springs

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#### 2.2.1 Centrifugal Water Chiller Package Locations

		ON GRADE	ON GRADE	ON GRADE
	BASEMENT	20-FOOT	30-FOOT	40-FOOT
TYPE	BELOW-GRADE	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
Hermetic	A-U-0.25	B-U-0.50	D-S-1.75	D-S-2.5
Open Type	B-U-0.38	D-U-1.0	D-CIB-1.75	D-CIB-2.5

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN INCHES

		ON GRADE	ON GRADE	ON GRADE
	BASEMENT	6096 MM	9144 MM	12192 MM
TYPE	BELOW-GRADE	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
Hermetic	A-U-6.3	B-U-13	D-S-44.5	D-S-63
Open Type	B-U-9.7	D-U-25	D-CIB-44.5	D-CIB-63

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN MILLIMETER

#### 2.2.2 Reciprocating Water Chiller Package Locations

		ON GRADE	ON GRADE	ON GRADE
	BASEMENT	20-FOOT	30-FOOT	40-FOOT
TYPE	BELOW-GRADE	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
500 to 750 rpm	D-U-1.0	D-U-1.5	D-S-2.5	D-CIB-2.75
750 rpm				

		ON GRADE	ON GRADE	ON GRADE
	BASEMENT	20-FOOT	30-FOOT	40-FOOT
TYPE	BELOW-GRADE	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
and over	D-U-1.0	D-U-1.0	D-R-2.0	D-CIB-2.5

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN INCHES

		ON GRADE	ON GRADE	ON GRADE
	BASEMENT	6096 MM	9144 MM	12192 MM
TYPE	BELOW-GRADE	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>

500 to				
750 rpm	D-U-25	D-U-38	D-S-63	D-CIB-69
750 rpm				
and over	D-U-25	D-U-25	D-R-50	D-CIB-63

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN MILLIMETER

#### 2.2.3 Absorption Water Chiller Package Locations

		ON GRADE	ON GRADE	ON GRADE
	BASEMENT	20-FOOT	30-FOOT	40-FOOT
TYPE	BELOW-GRADE	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>

Standard	A-U-0.25	D-U-1.0	D-U-1.5	D-U-2.75
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\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN INCHES

		ON GRADE	ON GRADE	ON GRADE
	BASEMENT	6096 MM	9144 MM	12192 MM
TYPE	BELOW-GRADE	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>

Standard	A-U-6	D-U-25	D-U-38	D-U-69
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\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN MILLIMETER

#### 2.2.4 Reciprocating Compressor/Condenser Locations

		ON GRADE	ON GRADE	ON GRADE
	BASEMENT	20-FOOT	30-FOOT	40-FOOT
TYPE	BELOW-GRADE	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>

500 to				
750 rpm	D-U-1.0	D-U-1.5	D-U-2.5	D-CIB-2.75
750 to				
and over	D-U-1.0	D-U-1.0	D-U-2.0	D-CIB-2.5

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN INCHES

		ON GRADE 6096 MM	ON GRADE 9144 MM	ON GRADE 12192 MM
TYPE	BASEMENT	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>BELOW-GRADE</u> <u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
500 to 750 rpm	D-U-25	D-U-38	D-U-63	D-CIB-69
750 to and over	D-U-25	D-U-25	D-U-50	D-CIB-63

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN MILLIMETER

#### 2.2.5 Reciprocating Refrigeration Compressor Locations

		ON GRADE 20-FOOT	ON GRADE 30-FOOT	ON GRADE 40-FOOT
TYPE	BASEMENT	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>BELOW-GRADE</u> <u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
500 to 750 rpm	C-U-1.0	C-U-1.5	C-U-2.5	C-CIB-2.75
750 rpm and over	C-U-1.0	C-U-1.0	C-U-2.0	C-CIB-2.5

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN INCHES

		ON GRADE 6096 MM	ON GRADE 9144 MM	ON GRADE 12192 MM
TYPE	BASEMENT	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>BELOW-GRADE</u> <u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
500 to 750 rpm	C-U-25	C-U-38	C-U-63	C-CIB-69
750 rpm and over	C-U-25	C-U-25	C-U-50	C-CIB-63

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN MILLIMETER

#### 2.2.6 Centrifugal Pump Locations

		ON GRADE 20-FOOT	ON GRADE 30-FOOT	ON GRADE 40-FOOT
TYPE	BASEMENT	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>BELOW-GRADE</u> <u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
Close- couple through 5 hp	None	-R-0.35	C-S-1.0	C-S-1.0
Bedplate- mounted through 5 hp	None	C-CIB-1.0	C-CIB-1.5	C-CIB-1.75

		ON GRADE 20-FOOT	ON GRADE 30-FOOT	ON GRADE 40-FOOT
TYPE	BASEMENT BELOW-GRADE	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
7-1/2 hp	None	C-CIB-1.0	C-CIB-1.75	C-CIB-2.5

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN INCHES

		ON GRADE 6096 MM	ON GRADE 9144 MM	ON GRADE 12192 MM
TYPE	BASEMENT BELOW-GRADE	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>

Close-  
couple  
through  
3728 watt      None                      -R-8.9              C-S-25              C-S-25

Bedplate-  
mounted  
through  
3728 watt      None                      C-CIB-25              C-CIB-38              C-CIB-44.5

5592 watt      None                      C-CIB-25              C-CIB-44.5              C-CIB-44.5

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN MILLIMETER

#### 2.2.7 Air-Cooled Condensing Unit Locations

	20-FOOT ROOF-SPAN	30-FOOT ROOF-SPAN	40-FOOT ROOF-SPAN
<u>TYPE EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>

Through 5 hp  
over 900 rpm              B-U-0.5              D-U-1.0              D-U-1.75

Over 5 hp  
to 500 rpm              B-U-0.5              D-U-1.75              D-U-2.5

500 rpm and over      B-U-0.5              D-U-1.0              D-U-1.75

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN INCHES

	6096 MM ROOF-SPAN	9144 MM ROOF-SPAN	12192 MM ROOF-SPAN
<u>TYPE EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>

Through 5 hp  
over 900 rpm              B-U-13              D-U-25              D-U-44.5

Over 5 hp  
to 500 rpm              B-U-13              D-U-44.5              D-U-63

500 rpm and over      B-U-13              D-U-25              D-U-44.5

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN MILLIMETER

### 2.2.8 Low-Pressure Suspended Air-Handling Unit (AHU) Locations

Vibration-isolation provisions apply to ceiling-suspended Air Moving and Conditioning Association Class A packaged central-station units.

<u>TYPE EQUIPMENT</u>	<u>20-FOOT ROOF-SPAN PROVISIONS*</u>	<u>30-FOOT ROOF-SPAN PROVISIONS*</u>	<u>40-FOOT ROOF-SPAN PROVISIONS*</u>
Through 5 hp	F-U-1.0	F-U-1.0	F-U-1.0
7-1/2 hp and over 250 to 500 rpm	F-U-1.75	F-U-1.75	F-U-1.75
500 rpm and over	F-U-1.0	F-U-1.25	F-U-1.55

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN INCHES

<u>TYPE EQUIPMENT</u>	<u>6096 MM ROOF-SPAN PROVISIONS*</u>	<u>9144 MM ROOF-SPAN PROVISIONS*</u>	<u>12192 MM ROOF-SPAN PROVISIONS*</u>
Through 3728 watt	F-U-25	F-U-25	F-U-25
5592 watt and over 250 to 500 rpm	F-U-44.5	F-U-44.5	F-U-44.5
500 rpm and over	F-U-25	F-U-31.8	F-U-39.4

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN MILLIMETER

### 2.2.9 Low-Pressure AHU Locations

Vibration-isolation provisions apply to floor-mounted Air Moving and Conditioning Association Class A packaged central-station units.

<u>TYPE EQUIPMENT</u>	<u>BASEMENT BELOW-GRADE PROVISIONS*</u>	<u>ON GRADE 20-FOOT FLOOR-SPAN PROVISIONS*</u>	<u>ON GRADE 30-FOOT FLOOR-SPAN PROVISIONS*</u>	<u>ON GRADE 40-FOOT FLOOR-SPAN PROVISIONS*</u>
Through 5 hp	B-U-0.35	C-U-1.0	C-U-1.0	C-U-1.0
7-1/2 hp and over 250 to 500 rpm	B-U-0.35	C-U-1.75	C-U-1.75	C-U-1.75
500 rpm	B-U-0.35	C-U-1.0	C-U-1.5	

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN INCHES

<u>TYPE EQUIPMENT</u>	<u>BASEMENT BELOW-GRADE PROVISIONS*</u>	<u>ON GRADE 6096 MM FLOOR-SPAN PROVISIONS*</u>	<u>ON GRADE 9144 MM FLOOR-SPAN PROVISIONS*</u>	<u>ON GRADE 12192 MM FLOOR-SPAN PROVISIONS*</u>
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Through

		ON GRADE 6096 MM	ON GRADE 9144 MM	ON GRADE 12192 MM
TYPE	BASEMENT	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>BELOW-GRADE</u> <u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
3728 watt	B-U-8.9	C-U-25	C-U-25	C-U-25
5592 watt and over				
250 to 500 rpm	B-U-8.9	C-U-44.5	C-U-44.5	C-U-44.5
500 rpm	B-U-8.9	C-U-25	C-U-38	

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN MILLIMETER

#### 2.2.10 Medium- and High-Pressure AHU Locations

Vibration-isolation provisions apply to floor-mounted Air Moving and Conditioning Association Classes B and C packaged central-station units.

		ON GRADE 20-FOOT	ON GRADE 30-FOOT	ON GRADE 40-FOOT
TYPE	BASEMENT	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>BELOW-GRADE</u> <u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
Through 20 hp				
250 to 300 rpm	B-U-0.35	C-U-2.5	C-U-2.5	C-U-3.5
300 to 500 rpm	B-U-0.35	C-U-1.75	C-U-1.75	C-U-2.5
500 rpm and over	B-U-0.35	C-U-1.0	C-U-1.0	C-U-1.75
Over 20 hp				
250 to 300 rpm	B-U-0.35	C-U-2.5	C-CIB-3.5	C-CIB-3.5
300 to 500 rpm	B-U-0.35	C-U-2.5	C-CIB-2.5	C-CIB-3.5
500 rpm and over	B-U-0.35	C-U-1.0	C-CIB-1.75	C-CIB-2.5

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN INCHES

		ON GRADE 6096 MM	ON GRADE 9144 MM	ON GRADE 12192 MM
TYPE	BASEMENT	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>BELOW-GRADE</u> <u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
Through 14.9 kilowatt				
250 to 300 rpm	B-U-8.9	C-U-63	C-U-63	C-U-89

		ON GRADE 6096 MM	ON GRADE 9144 MM	ON GRADE 12192 MM
TYPE	BASEMENT	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>BELOW-GRADE</u> <u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
300 to 500 rpm	B-U-8.9	C-U-44.5	C-U-44.5	C-U-63
500 rpm and over	B-U-8.9	C-U-25	C-U-25	C-U-44.5
Over 14.9 kilowatt				
250 to 300 rpm	B-U-8.9	C-U-63	C-CIB-89	C-CIB-89
300 to 500 rpm	B-U-8.9	C-U-63	C-CIB-63	C-CIB-89
500 rpm and over	B-U-8.9	C-U-25	C-CIB-44.5	C-CIB-63

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN MILLIMETER

#### 2.2.11 Air-Moving Device Locations

Vibration-isolation provisions apply to [housed] [unhoused] free-standing fans of any pressure rating, located in [field-erected [field-] [factory-] fabricated central-station units] [unhoused [return-air] [supply-air] service].

		ON GRADE 20-FOOT	ON GRADE 30-FOOT	ON GRADE 40-FOOT
TYPE	BASEMENT	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>BELOW-GRADE</u> <u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
Through 20 hp				
200 to 300 rpm	B-U-0.35	C-S-2.5	C-S-2.5	C-S-3.5
300 to 500 rpm	B-U-0.35	C-S-1.75	C-S-1.75	C-S-2.5
500 rpm and over	B-U-0.35	C-S-1.0	C-S-1.5	C-S-1.75
Over 20 hp				
250 to 300 rpm	B-U-0.35	C-S-2.75	C-CIB-3.5	C-CIB-5.0
300 to 500 rpm	B-U-0.35	C-S-1.75	C-CIB-2.5	C-CIB-3.5
500 rpm and over	B-U-0.35	C-S-1.0	C-CIB-1.75	C-CIB-2.5

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN INCHES

		ON GRADE 20-FOOT	ON GRADE 30-FOOT	ON GRADE 40-FOOT
TYPE	BASEMENT	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>

		ON GRADE 6096 MM	ON GRADE 9144 MM	ON GRADE 12192 MM
TYPE	BASEMENT	FLOOR-SPAN	FLOOR-SPAN	FLOOR-SPAN
<u>EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>

Through 14.9 kilowatt 200 to 300 rpm	B-U-8.9	C-S-63	C-S-63	C-S-89
300 to 500 rpm	B-U-8.9	C-S-44.5	C-S-44.5	C-S-63
500 rpm and over	B-U-8.9	C-S-250	C-S-38	C-S-44.5
Over 14.9 kilowatt 250 to 300 rpm	B-U-8.9	C-S-69.9	C-CIB-89	C-CIB-127
300 to 500 rpm	B-U-8.9	C-S-44.5	C-CIB-63	C-CIB-89
500 rpm and over	B-U-8.9	C-S-25	C-CIB-44.5	C-CIB-63

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN MILLIMETER

#### 2.2.12 Cross-Flow Cooling Tower Locations

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**NOTE: For blank spaces see notes at beginning of paragraph entitled, "Vibration-Isolation Systems Application. Design vibration isolators capable of supporting towers exposed to wind loading of 30 pounds per square foot 1437 pascal.**

\*\*\*\*\*

		20-FOOT ROOF-SPAN	30-FOOT ROOF-SPAN	40-FOOT ROOF-SPAN
TYPE	<u>EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>

Package under tower base to 500 rpm	B-U-0.35	D-U-2.0	D-U-2.5
500 rpm and over	B-U-0.35	D-U-1.0	D-U-1.75

Field erected  
under tower  
base; all rpm



<u>TYPE EQUIPMENT</u>	<u>20-FOOT ROOF-SPAN PROVISIONS*</u>	<u>30-FOOT ROOF-SPAN PROVISIONS*</u>	<u>40-FOOT ROOF-SPAN PROVISIONS*</u>
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Under mechanical-  
equipment  
supporting  
frame to 500 rpm

500 rpm and over

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN INCHES

<u>TYPE EQUIPMENT</u>	<u>6096 MM ROOF-SPAN PROVISIONS*</u>	<u>9144 MM ROOF-SPAN PROVISIONS*</u>	<u>12192 MM ROOF-SPAN PROVISIONS*</u>
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Package under  
tower base  
to 500 rpm

B-U-8.9

D-U-50

D-U-63

500 rpm and over

B-U-8.9

D-U-25

D-U-44.5

Field erected  
under tower  
base; all rpm

Under mechanical-  
equipment  
supporting  
frame to 500 rpm

500 rpm and over

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN MILLIMETER

#### 2.2.13 Blow-Through Cooling Tower Locations

<u>TYPE EQUIPMENT</u>	<u>20-FOOT ROOF-SPAN PROVISIONS*</u>	<u>30-FOOT ROOF-SPAN PROVISIONS*</u>	<u>40-FOOT ROOF-SPAN PROVISIONS*</u>
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Under tower base  
to 500 rpm

B-U-0.35

C-S-2.5

C-S-3.5

500 rpm and over

B-U-0.35

C-S-1.0

C-S-1.75

\*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN INCHES

<u>TYPE EQUIPMENT</u>	<u>6096 MM ROOF-SPAN PROVISIONS*</u>	<u>9144 MM ROOF-SPAN PROVISIONS*</u>	<u>12192 MM ROOF-SPAN PROVISIONS*</u>
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Under tower base  
to 500 rpm

B-U-8.9

C-S-63

C-S-89

500 rpm and over

B-U-8.9

C-S-25

C-S-44.5

	6096 MM	9144 MM	12192 MM
	ROOF-SPAN	ROOF-SPAN	ROOF-SPAN
<u>TYPE EQUIPMENT</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>	<u>PROVISIONS*</u>
*TYPE OF MOUNTING, BASE, AND MINIMUM DEFLECTION IN MILLIMETER			

## 2.3 PIPE AND DUCT VIBRATION ISOLATION

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NOTE: Drawings should show pipe and duct isolation required by project conditions.

Hanger-rod length should be long enough to dissipate conducted heat which might be detrimental to elastomers.

Drawings should show type and spacing of pipe isolators in accordance with the following guide:

<u>Pipe Size Inches Inclusive</u>	<u>Distance To Be Isolated Feet</u>	<u>Maximum Spacing Between Isolators Feet</u>
1	10	10
2	15	10
3	20	10
4	25	10
6	30	10
8	40	10
10	45	10
12	50	10
16	60	10
<u>Pipe Size (DN) Millimeter Inclusive</u>	<u>Distance To Be Isolated Millimeter</u>	<u>Maximum Spacing Between Isolators Millimeter</u>
25	3048	3048
50	4572	3048
75	6096	3048
100	7620	3048
150	9144	3048
200	12192	3048
250	13716	3048

300	15240	3048
406	18288	3048

Coordinate duct and piping drawings and specifications with respect to connected vibration-isolated equipment deflections, expansion joints, and other flexible equipment connections.

In addition to springs and rubber, high-density fibrous-glass segment pipe saddles may be used for vibration isolation.

\*\*\*\*\*

Type G: Isolators shall be devices with in-series contained steel springs and preformed fibrous-glass or chloroprene-elastomer elements for connecting to building-structure attachments. Devices shall be loaded by supported system during operating conditions to produce a minimum spring and elastomer static deflection of 1 inch and 3/8 inch 25 millimeter and 10 millimeter, respectively.

\*\*\*\*\*

**NOTE: Use Type H and Type J isolators where necessary to support pipe beyond tabulated distance.**

\*\*\*\*\*

Type H: Isolators shall be devices with contained chloroprene-elastomer elements for connecting to building-structure attachments. Devices shall be loaded by supported system during operating conditions to produce a minimum elastomer static deflection of 3/8 inch 10 millimeter.

Type J: Isolators shall be devices with elastomers mounted on floor-supported columns or directly on the floor. Devices shall be loaded by supported system during operating conditions to produce a minimum elastomer static deflection of 3/8 inch 10 millimeter.

#### 2.3.1 Floor-Mounted Piping

Type K: Isolators shall be devices with springs mounted on floor-supported columns or directly on the floor. Devices shall be loaded by supported system during operating conditions to produce a minimum spring static deflection of 1 inch 25 millimeter.

#### 2.3.2 Vertical Piping

\*\*\*\*\*

**NOTE: For pipe approximately 4 inches DN100 and larger.**

**Do not use Type 1 typical vertical pipe attachments on vibration-isolated pipe.**

\*\*\*\*\*

Type L: Isolators shall be pipe base-support devices with one or more contained steel springs. Devices shall be loaded by supported system during operating conditions to produce a minimum static deflection of 1 inch. 25 millimeter. Devices shall be equipped with precompression and vertical-limit features, as well as a minimum 1/4-inch 6.4 millimeter thick elastomer sound pad and isolation washers, for mounting to floor.

Type M: Isolators shall be elastomer mounted baseplate and riser pipe-guide devices. Elastomer elements shall be contained double acting, and elastomers under rated load shall have a minimum static deflection of 3/8 inch 10 millimeter. Isolator shall be sized to accommodate thermal insulation within the stationary guide ring.

### PART 3 EXECUTION

#### 3.1 INSTALLATION

Equipment shall be installed in accordance with manufacturer's recommendations.

[Rails, structural steel bases, and concrete inertia blocks shall be raised not less than 1 inch 25 millimeter above the floor and shall be level when equipment supported is under operating load.]

[Vibration-isolation installation and deflection testing after equipment start-up shall be directed by a competent representative of the manufacturer.]

#### 3.2 TESTS AND REPORTS

[Vibration-isolation devices shall be deflection tested. Test reports shall be submitted in accordance with paragraph entitled, "Submittal Procedures," substantiating that all equipment has been isolated as specified and that minimum specified deflections have been met. All measurements shall be made in the presence of the Contracting Officer.]

-- End of Section --